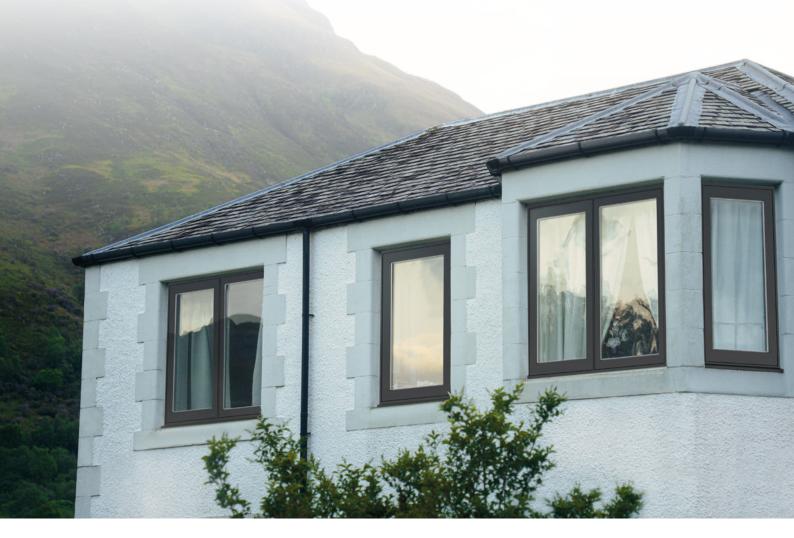
deceuninck

YOUR HOME, REIMAGINED. UNDERSTATED ELEGANCE. INNOVATION IN DESIGN.



DECALU - NEXT GENERATION, ENERGY EFFICIENT ALUMINIUM WINDOWS BY DECEUNINCK ALUMINIUM

DISCOVER DECALU.

Sophisticated design.
Advanced window performance.



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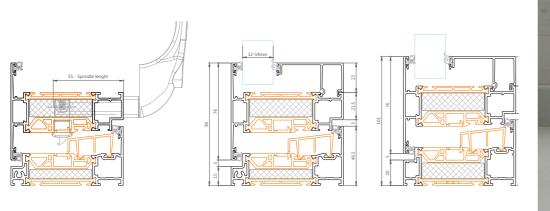
THE DECALU88 FLUSH CASEMENT WINDOW

Timeless elegance in a next generation aluminium window

The Decalu 888 Flush casement defines a new benchmark for thermal performance in aluminium windows.

Combined with understated equal sightlines and a flush finish between the opening window sash and frame, it represents the perfect balance of window performance and design.

Developed by UK designers





With its' patented thermal break, the Decalu88 Flush Casement redefines the standard for energy efficiency in aluminium windows, achieving u-values of as low as 0.8w/m2k triple-glazed.

This means that it not only far exceeds current building regulations today but will continue to do so, long into the future.

*Measure of heat loss. The lower the value indicates the higher the level of thermal performance.

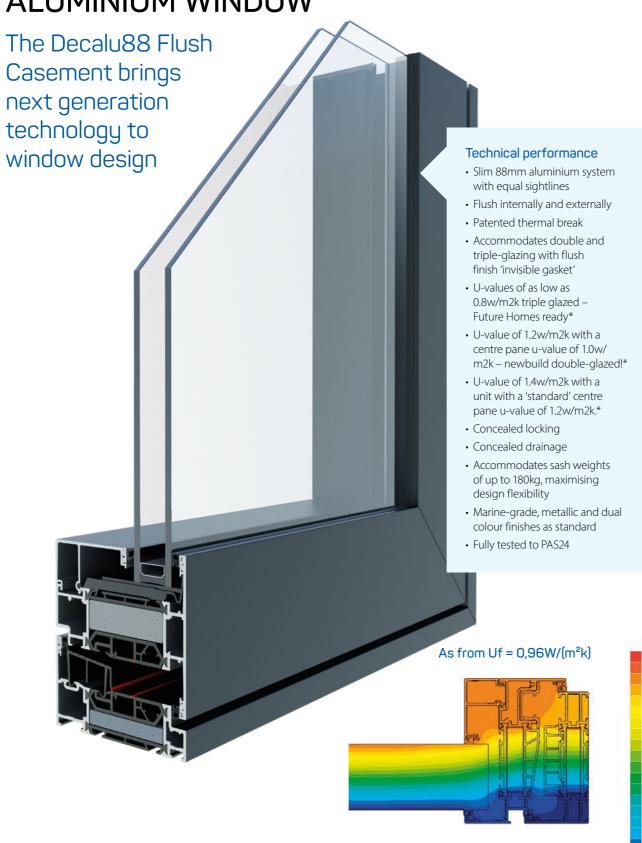
Safe and secure

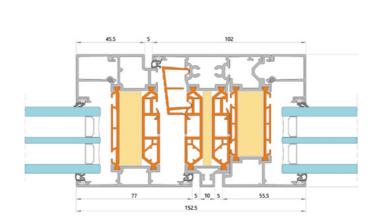
The Decalu88 Flush Casement Window is fully tested to PAS24 (Security) and manufactured to deliver an enhanced level of performance.

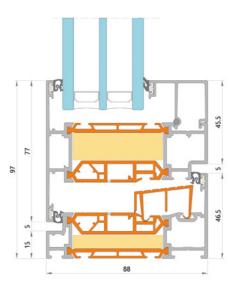
A concealed locking mechanisms leaves sightlines uninterrupted.

AN ALTOGETHER **BETTER**

ALUMINIUM WINDOW







horizontal section

vertical section

Technical performance			Decalu88 Flush Casement
TEST	GLA	ZING	VALUE (SASH + FRAME)
EN ISO 10077-2			as from Uf = $1.4W/^2K$)
EN ICO 10077 1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.3 W/m^2 K *$ $Uw = 1.2 W/m^2 K *$
EN ISO 10077-1	Triple glazing	$Ug = 0.8 \text{ W/m}^2 \text{K}$ $Ug = 0.5 \text{ W/m}^2 \text{K}$	$Uw = 1.0 \text{ W/m}^2\text{K*}$ $Uw = 0.8 \text{ W/m}^2\text{K *}$
Air permeability	NBN EI	N 12207	class 4
Watertightness	NBN EI	N 12208	E1500
Wind resistance	NBN EI	N 12210	CE2400
Operating forces	NBN E	N 13115	Class 1
Acoustic value	Т	ВС	TBC
Security	PAS24:201	6 Annex C	Pas24

Technical characteristics	Decalu88 Flush Casement
Frame Depth	88mm
Sash Depth	88mm
Hardware	16mm
Rebate height	23mm
Glazing Bead height	23mm
Possible glass thickness	12mm to 59mm pre-inserted gaskets. 24mm to 68mm wedge gasket
Internal visible height of frame	46.5mm & 51.5mm
External visible height of frame	23.5mm & 28.5mm
Exterior view	Flush
Interior view	Flush
Central seal	ABS
Glazing gaskets	EPDM (pre-inserted)
Alloy	EN AW 6060 TW66
Thermal break	ABS

^(*) U-Value calculation on the basis of a casement window measuring 1230mm x 1480mm

1 5

THERMAL SIMULATION



Colour options

Inspiration for your home

Our aluminium door ranges are available in any RAL colour, including different colour options inside and out. We also offer a range of textured finishes.

All of our doors use a marine-grade finish as standard. That means that finishes will stand up to the toughest conditions including coastal locations.

Smart thinking

Aluroc and Decoroc by Deceuninck are dedicated colour ranges which allow you to choose a perfect colour-match across its' aluminium (Aluroc) or PVC-U (Decoroc) window ranges.

Ultra-tough, and scratch and impact resistant, the patented system gives you new flexibility to 'mix-and-match' Decalu aluminium doors alongside PVC-U windows, while guaranteeing an identical finish.















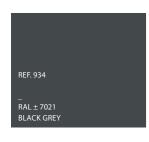


















DESIGNED TO BE SUSTAINABLE

Infinitely recyclable and ultraenergy efficient, windows and doors by Deceuninck Aluminium help you to keep your home warmer and lower your carbon-footprint. We're doing the same. We've committed to lower our carbon emissions by 60% by 2030.*

*Measured through the corporate carbon reduction Science Based Targets scheme and based on a 2021 baseline.



Not quite what you're looking for?

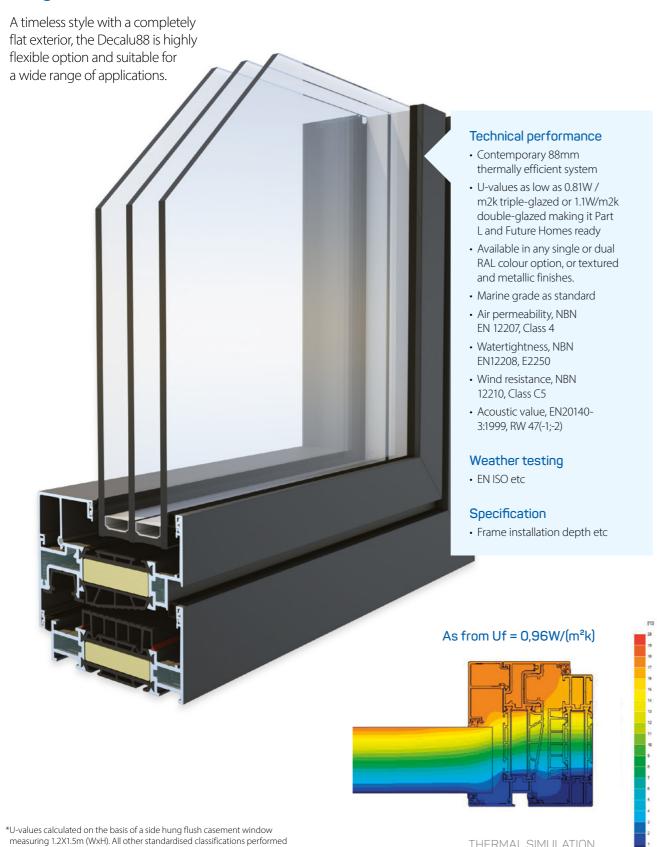
Find out about the other window options in our range.

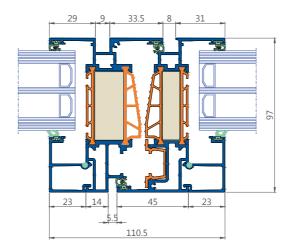
*Colours for illustrative purposes only.

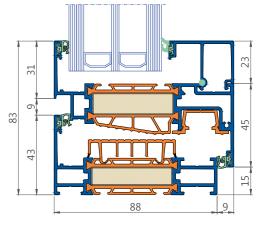
DECALU88 **STANDARD WINDOW**

Elegant and understated

on a side hung flush casement window measuring 1.23 X 1.48m (WxH).







horizontal section

vertical section

Technical performance			Decalu88 Standard
TEST	GLAZING		VALUE (SASH + FRAME)
EN ISO 10077-2			as from Uf = $0.96W/(m^2k)$
FN ICO 10077 1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.16 \text{ W/m}^2\text{K} *$ $Uw = 1.11 \text{ W/m}^2\text{K} *$
EN ISO 10077-1	Triple glazing	$Ug = 0.6 \text{ W/m}^2\text{K}$ $Ug = 0.4 \text{ W/m}^2\text{K}$	Uw = 0.91 W/m ² *K Uw = 0.81 W/m ² K *
Air permeability	NBN EN 12207		class 4
Watertightness	NBN EN 12208		E2250
Wind resistance	NBN EN 12210		class C5
Operating forces	NBN EN 13115		Class 1
Incorrect use	NBN EN 13115		Class 3
Acoustic value	88.2/16/6/16/66.2		EN 20140-3:1999 - RW 47(-1;-2)

Technical characteristics	Decalu88 Standard
Frame installation depth	88mm
Sash installation depth	97mm
Hardware	16mm
Rebate height	25mm
Glazing bead height	23mm
Possible glass thickness	21-71mm
Internal visible height of the frame	20mm, 34mm, 48mm, 89mm
External visible height of the frame	43mm, 57mm, 71mm, 112mm
External visible height of the transom	66mm, 80mm, 94mm
Exterior	frame and sash profile flush-mounted
Interior	rebated and flush-mounted possible
Central gasket	ABS integrated
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

^(*) U-Value calculated on the basis of a tilt and turn window measuring 1.2 x 1.5 m (WxH) All other standardised classifications performed on a tilt and turn window measuring 1.23 x 1.48 m (WxH) Window with 2 suspension points and 6 locking points

*Imagery for illustrative purposes only. 11

THERMAL SIMULATION

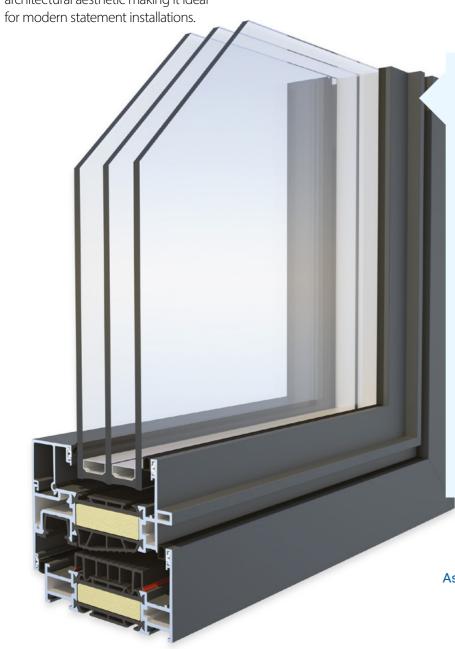
DECALU88 NEW STEEL

High end industrial aesthetic

*U-values calculated on the basis of a side hung flush casement window measuring 1.2X1.5m (WxH). All other standardised classifications performed

on a side hung flush casement window measuring 1.23 X 1.48m (WxH).

The Decalu88 New Steel Window is defined by a contemporary high-end architectural aesthetic making it ideal



Technical performance

- Contemporary 88mm thermally efficient system
- U-values as low as 0.81W /m2k triple-glazed or 1.11W/m2k double-glazed making it Part L and Future Homes ready
- Available in any single or dual RAL colour option, or textured and metallic finishes.
- Marine grade as standard
- Air permeability, NBN EN 12207, Class 4
- Watertightness, NBN EN12208, E2250
- Wind resistance, NBN 12210, Class C5
- Acoustic value, EN20140-3:1999, RW 47(-1;-2)

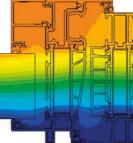
Weather testing

• EN ISO etc

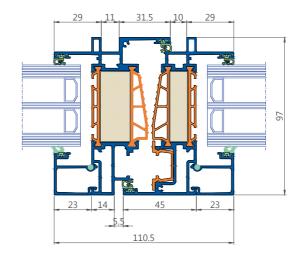
Specification

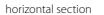
• Frame installation depth etc

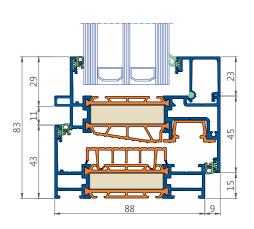
As from Uf = $1,2 \text{ W/(m}^2\text{k)}$



THERMAL SIMULATION







vertical section

Technical performance			Decalu88 New Steel
TEST	GLAZING		VALUE (SASH + FRAME)
EN ISO 10077-2			as from Uf = $1.2W/(m^2k)$
FN ISO 10077 1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.27 \text{ W/m}^2\text{K} *$ $Uw = 1.21 \text{ W/m}^2\text{K} *$
EN ISO 10077-1	Triple glazing	$Ug = 0.6 \text{ W/m}^2\text{K}$ $Ug = 0.4 \text{ W/m}^2\text{K}$	Uw = 0.95 W/m ² K * Uw = 0.81 W/m ² K *
Air permeability	NBN EN 12207		class 4
Watertightness	NBN EN 12208		E2250
Wind resistance	NBN EN 12210		class C5
Operating forces	NBN EN 13115		Class 1
Incorrect use	NBN EN 13115		Class 3
Acoustic value	88.2/16/6	5/16/66.2	EN 20140-3:1999 - RW 47(-1;-2)

Technical characteristics	Decalu88 New Steel
Frame installation depth	88mm
Sash installation depth	97mm
Hardware	16mm
Rebate height	25mm
Glazing bead height	23mm
Possible glass thickness:	12-62mm
Internal visible height of the frame	43mm, 57mm, 71mm, 112mm
External visible height of the frame	43mm, 57mm, 71mm, 112mm
External visible height of the transom	66mm, 80mm, 94mm
Exterior	frame and sash profile flush-mounted
Interior	sash profile surface-mounted
Central gasket	ABS integrated
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

^(*) U-Value calculated on the basis of a tilt and turn window measuring 1.2 x 1.5 m (WxH)

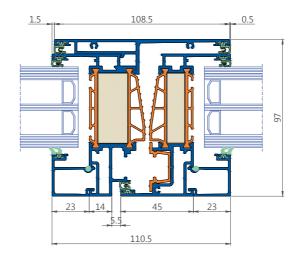
All other standardised classifications performed on a tilt and turn window measuring 1.23 x 1.48 m (WxH)

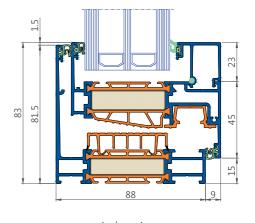
Window with 2 suspension points and 6 locking points

DECALU88 HIDDEN

Minimalist, modern but with a timeless appeal

The ultimate in minimalist design, the opening window sash is completely hidden behind the frame in this modernist window designed to maximise light. Technical performance • Contemporary 88mm thermally efficient system • U-values as low as 0.78W /m2k triple-glazed or 1.17W/m2k double-glazed making it Part L and Future Homes ready • Available in any single or dual RAL colour option, or textured and metallic finishes. • Marine grade as standard Air permeability, NBN EN 12207, Class 4 • Watertightness, NBN EN12208, E2400 Wind resistance, NBN 12210, Class C5 • Acoustic value, EN20140-3:1999, RW 47(-1;-2) Weather testing • EN ISO etc Specification • Frame installation depth etc As from Uf = $1,1 \text{ W/(m}^2\text{k)}$ *U-values calculated on the basis of a side hung flush casement window measuring 1.2X1.5m (WxH). All other standardised classifications performed





horizontal section

vertical section

Technical performance			Decalu88 Hidden
TEST	GLA	ZING	VALUE (SASH + FRAME)
EN ISO 10077-2			as from Uf = $1.1W/m^2k$
FN ICO 10077 1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.24 \text{ W/m}^2\text{K} *$ $Uw = 1.17 \text{ W/m}^2\text{K} *$
EN ISO 10077-1	Triple glazing	$Ug = 0.6 \text{ W/m}^2\text{K}$ $Ug = 0.4 \text{ W/m}^2\text{K}$	$Uw = 0.91 \text{ W/m}^2 *K$ $Uw = 0.78 \text{ W/m}^2 \text{K} *$
Air permeability	NBN E	N 12207	class 4
Watertightness	NBN E	N 12208	E2400
Wind resistance	NBN E	N 12210	class C5
Operating forces	NBN E	N 13115	class 1
Incorrect use	NBN E	N 13115	Class 3
Acoustic value	88.2/16/	/6/16/66.2	EN 20140-3:1999 - RW 47(-1;-2)

Technical characteristics	Decalu88 Hidden
Frame installation depth	88mm
Sash installation depth	88mm
Hardware	16mm
Rebate height	25mm
Glazing bead height	23mm
Possible glass thickness:	12-62mm
Internal visible height of the frame	20mm
External visible height of the frame	81.5mm
External visible height of the cross beam	104.5mm, 157mm
Exterior	flat
Interior	sash profile surface-mounted
Central gasket	ABS integrated
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

^(*) U-Value calculated on the basis of a tilt and turn window measuring 1.2 x 1.5 m (WxH) All other standardised classifications performed on a tilt and turn window measuring 1.23 x 1.48 m (WxH) Window with 2 suspension points and 6 locking points

*Imagery for illustrative purposes only. 15

THERMAL SIMULATION

on a side hung flush casement window measuring 1.23 X 1.48m (WxH).

DECALU94 RETRO

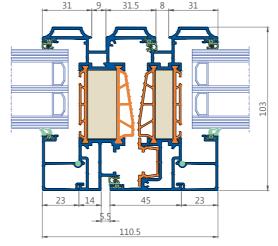
Sculptured detailing and exceptional design flexibility

The Decalu94 draws on a traditional window design featuring classic

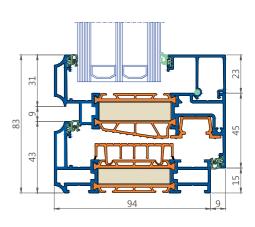


*U-values calculated on the basis of a side hung flush casement window measuring 1.2X1.5m (WxH). All other standardised classifications performed on a side hung flush casement window measuring 1.23 X 1.48m (WxH).

THERMAL SIMULATION







vertical section

Technical performance			Decalu94 Retro
TEST	GLAZING		VALUE (SASH + FRAME)
EN ISO 10077-2			as from Uf = $1.2W/(m^2k)$
EN ISO 10077 1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.27 \text{ W/m}^2\text{K} *$ $Uw = 1.21 \text{ W/m}^2\text{K} *$
EN ISO 10077-1	Triple glazing	$Ug = 0.6 \text{ W/m}^2\text{K}$ $Ug = 0.4 \text{ W/m}^2\text{K}$	$Uw = 0.95 \text{ W/m}^2\text{K} *$ $Uw = 0.82 \text{ W/m}^2\text{K} *$
Air permeability	NBN EN 12207		class 4
Watertightness	NBN EN 12208		E2250
Wind resistance	NBN EN 12210		class C5
Operating forces	NBN EN 13115		class 1
Incorrect use	NBN EN 13115		Class 3
Acoustic value	88.2/16/6/16/66.2		EN 20140-3:1999 - RW 47(-1;-2)

Technical characteristics	Decalu94 Retro
Frame installation depth	94mm
Sash installation depth	103mm
Hardware	16mm
Rebate height	25mm
Glazing bead height	23mm
Possible glass thickness:	21-71mm
Internal visible height of the frame	20mm, 34mm
External visible height of the frame	43mm, 57mm
External visible height of the transom	66mm
Exterior	frame and sash profile flush-mounted
Interior	sash profile surface-mounted
Central gasket	ABS integrated
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

^(*) U-Value calculated on the basis of a tilt and turn window measuring 1.2 x 1.5 m (WxH)

All other standardised classifications performed on a tilt and turn window measuring 1.23 x 1.48 m (WxH)

Window with 2 suspension points and 6 locking points

DECALU101 **SCAND**

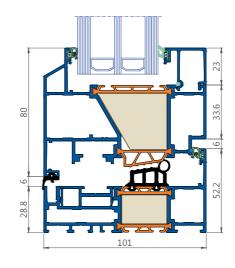
*U-values calculated on the basis of a side hung flush casement window measuring 1.2X1.5m (WxH). All other standardised classifications performed

on a side hung flush casement window measuring 1.23 X 1.48m (WxH).

Practicality and stunning sightlines in equal measure

This pivoting window rotates 160° for easy cleaning and maintenance, making it ideally suitable to applications where





horizontal section

Technical performance			Decalu101 Scand
TEST	GLAZING		VALUE (SASH + FRAME)
EN ISO 10077-2			as from Uf = $1.3 \text{ W/m}^2\text{k}$
FNICO 10077.1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.32 \text{ W/m}^2\text{K} *$ $Uw = 1.31 \text{ W/m}^2\text{K} *$
EN ISO 10077-1	Triple glazing	$Ug = 0.6 \text{ W/m}^2\text{K}$ $Ug = 0.4 \text{ W/m}^2\text{K}$	$Uw = 1.01 \text{ W/m}^2\text{K} *$ $Uw = 0.89 \text{ W/m}^2\text{K} *$
Air permeability	NBN EN 12207		class 4
Watertightness	NBN EN 12208		E1800
Wind resistance	NBN EN 12210		class C5
Operating forces	NBN EN 13115		n/a
Incorrect use	NBN E	N 13115	n/a

Technical characteristics	Decalu101 Scand
Frame installation depth	101mm
Sash installation depth	101mm
Hardware	delivered with the system
Rebate height	25mm
Glazing bead height	23mm
Possible glass thickness:	12-62mm
Internal visible height of the frame	20mm
External visible height of the frame	43mm
External visible height of the cross beam	n/a
Exterior	flat
Interior	flat
Central gasket	EPDM
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

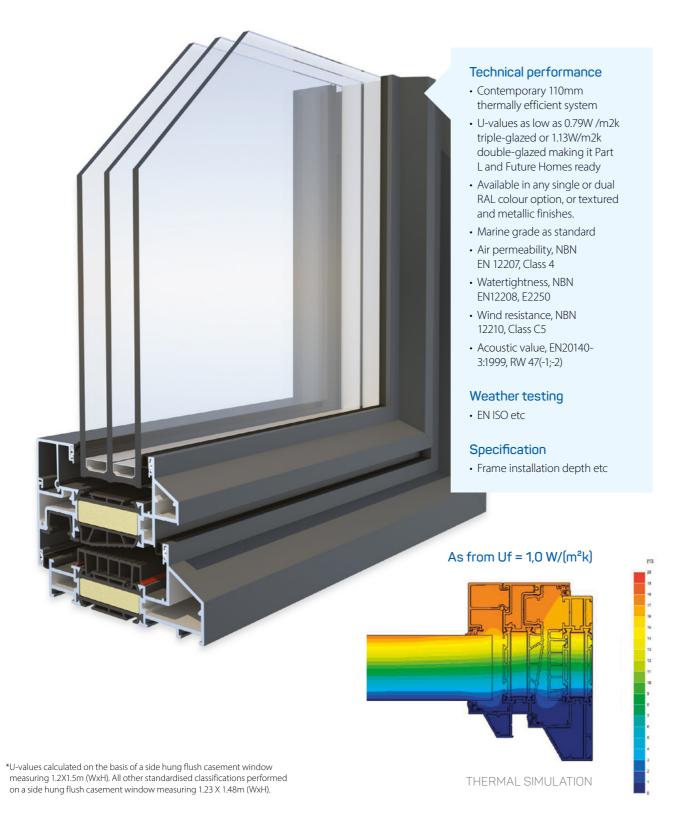
*Imagery for illustrative purposes only.

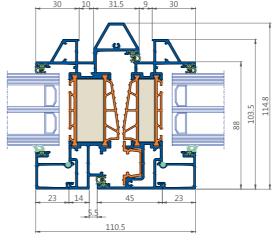
THERMAL SIMULATION

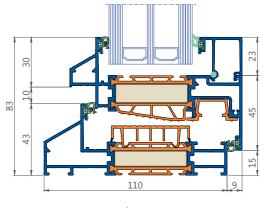
DECALU110 STEEL

Warehouse and industrial loft style

Inspired by the industrial trend, this window is perfect for contemporary statement builds.







horizontal section

vortical	section
vertical	Section

Technical performance			Decalu110 Steel
TEST	GLA	ZING	VALUE (SASH + FRAME)
EN ISO 10077-2			as from Uf = $1.0W/(m^2k)$
EN ISO 10077-1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.19 \text{ W/m}^2\text{K} *$ $Uw = 1.13 \text{ W/m}^2\text{K} *$
	Triple glazing	$Ug = 0.6 \text{ W/m}^2 \text{K}$ $Ug = 0.4 \text{ W/m}^2 \text{K}$	$Uw = 0.90 \text{ W/m}^2\text{K *}$ $Uw = 0.79 \text{ W/m}^2\text{K *}$
Air permeability	NBN EI	N 12207	class 4
Watertightness	NBN EI	N 12208	E2250
Wind resistance	NBN E	N 12210	class C5
Operating forces	NBN E	N 13115	Class 1
Incorrect use	NBN E	N 13115	Class 3
Acoustic value	88.2/16/	6/16/66.2	EN 20140-3:1999 - RW 47(-1;-2)

Technical characteristics	Decalu110 Steel
Frame installation depth	110m
Sash installation depth	103.5mm
Hardware	16mm
Rebate height	25mm
Glazing bead height	23mm
Possible glass thickness:	12-62mm
Internal visible height of the frame	20mm
External visible height of the frame	43mm
External visible height of the transom	66mm
Exterior	frame and sash profile flush-mounted
Interior	sash profile surface-mounted
Central gasket	ABS integrated
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

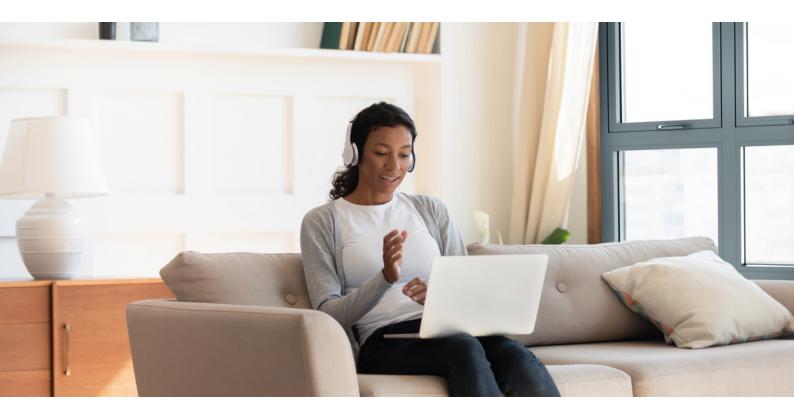
^(*) U-Value calculated on the basis of a tilt and turn window measuring 1.2 x 1.5 m (WxH)

All other standardised classifications performed on a tilt and turn window measuring 1.23 x 1.48 m (WxH)

Window with 2 suspension points and 6 locking points

DISCOVER!

Book your design consultation



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Decalu by Deceuninck Aluminium

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